



## CENTRALISED ENERGY RECOVERY UNIT WITH ENTHALPIC HEAT EXCHANGER

### APPLICATION

Whole-house heat recovery unit, suitable for vertical installation.

### SPECIFICATION

**Outer fan casing** manufactured from powder coated galvanised sheet steel providing long lasting and robust construction. The unit is finished in white RAL 9010.

**Internal structure** manufactured from EPP (expanded polypropylene) providing reduced sound emissions and maximised air tightness and thermal insulation.

**EC external rotor motors** fitted as standard for energy saving. Provided with integral thermal protection, mounted on sealed for life ball bearings.

**Backward curved centrifugal impeller** dynamically balanced and directly driven by the motor to provide a smooth airflow through the unit.

**Enthalpic heat exchanger** with high thermal and latent efficiency. Made of antimicrobial technology, the built-in polymer membrane is mould and bacteria resistant: it also prevents the air flows contamination and block the odours.

The special configuration generates low pressure drop.

Very easy to be cleaned.

Average efficiency:

85% thermal;

65% humidity.

### FEATURES & BENEFITS

**Ease of installation:** fixing bracket supplied to hang the unit easily on the wall.

**Simplified electric wiring:** the unit is supplied pre-cabled.

**Removable front panel** for quick access to filters and heat exchanger.

**Enthalpic heat exchanger** suitable to transfer thermal energy and humidity from one airflow to the other, keeping the correct indoor humidity level (40-60%). During winter time, for example, it prevent that indoor air becomes too dry: in summer, instead, the humidity of the outdoor warm air is not transferred to the indoor cool air.

**G4 filters** easy removable for cleaning. The unit is also provided with the F7 filter accessory at the intake side.

**Integral automatic physical bypass** for free cooling during the summer season.

**Automatic anti-frost protection** to prevent frost building up on the exhaust side of the heat exchanger.

**No condensation drainage** is required.

**Left/right configuration** of the unit for mounting flexibility.

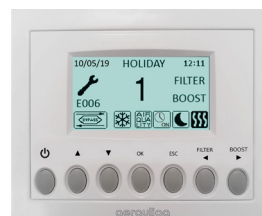
**Tested to the latest standards:** units are tested in the TÜV Rheinland accredited internal laboratory at Aerauliqa according to the operating document IEC OD 2048 (level CTF1) for the IEC 60335-1 and IEC 60335-2-80 Standards, meaning accurate, up to date information on electrical safety, performance and noise level that can be relied upon.

Designed and manufactured in accordance with EN60335-2-80 (Low Voltage Directive) and the EMC Directive (Electromagnetic Compatibility).

### VERSIONS

The unit is supplied with a multi-function LCD display (CTRL-DSP) for automatic control and convenience, providing:

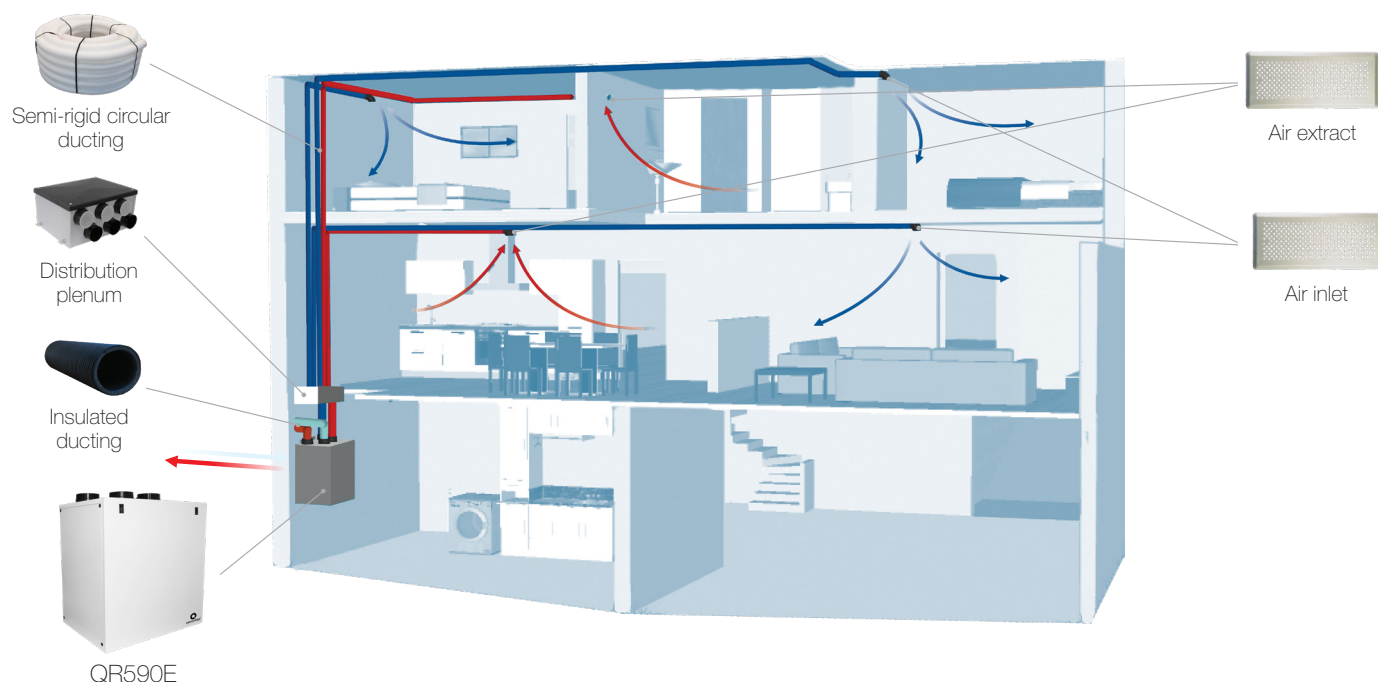
- 3 speed settings (adjustable).
- Boost option.
- Holiday mode.
- Night mode.
- Weekly timer.
- Bypass setting.
- Airflow balancing.
- Filter replacement and fan failure indicator.
- Working hour counter.
- Setting saving and loading.
- Suitable for remote ambient sensors (SEN-HY, SEN-PIR).
- ModBus interface.
- Connection to remote pre/post heating element.
- Left or Right hand configuration (air connection).



**CTRL-DSP**  
(supplied as standard)

# QR590E

## Example of a complete ventilation system



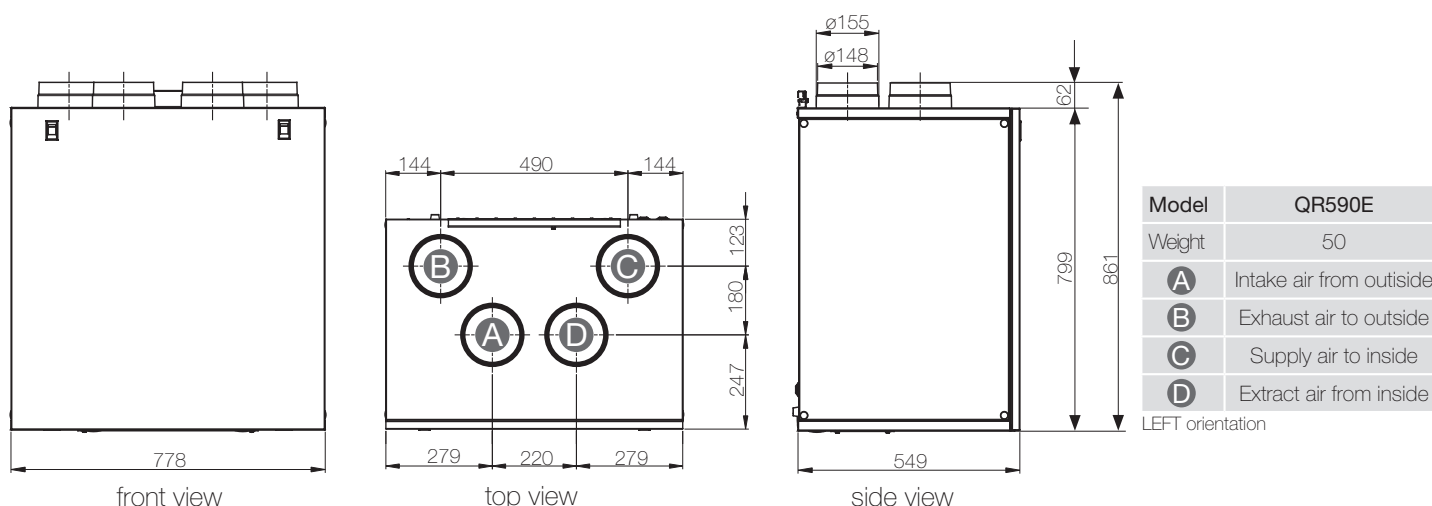
**Application:** new build.

**How it works:** a continuous running energy recovery unit (QR590E) transfers thermal energy and humidity from humid air extracted from wet rooms to warm incoming fresh air which is ducted to habitable rooms. Thanks to the easy-to-fit air distribution system each single ambient can be properly ventilate: the boost function enables rapid extract of increased moisture or pollutant levels. It also provides discrete installation and very quite operation. QR590E does not need any condensation drainage.

**Energy saving:** the preheated/precooled fresh air and continuous air changes reduce the demand for additional heating/air-conditioning. The EC brushless motors significantly reduce the electricity consumption.

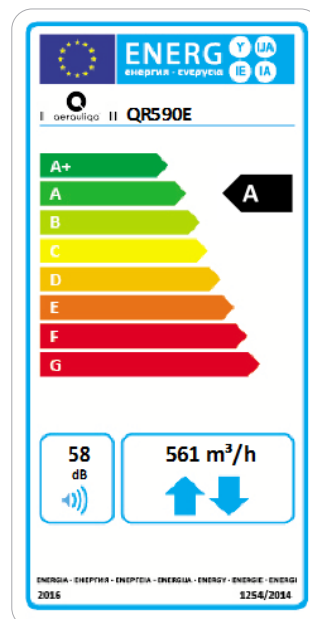
**Indoor Air Quality:** a correctly specified mechanical ventilation system can ensure the quality of the indoor air is constantly maintained for the health and well-being of the occupants as well as of the building. Duly maintained filters ensure that incoming air is suitably filtered of dust and pollen before it enters the home.

## Dimensions (mm) and Weight (kg)



## Product fiche - ErP Directive, Regulations 1253/2014 - 1254/2014

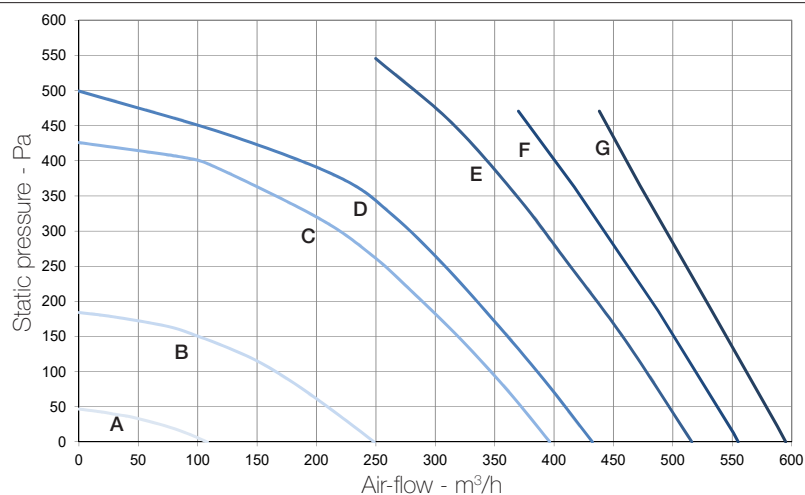
|     |                                                         |                       |                                  |                        |                         |
|-----|---------------------------------------------------------|-----------------------|----------------------------------|------------------------|-------------------------|
| a)  | Mark                                                    | -                     | AERAULIQA                        |                        |                         |
| b)  | Model                                                   | -                     | QR590E                           |                        |                         |
| c)  | SEC class                                               | -                     | A                                | B                      | B                       |
| c1) | SEC warm climates                                       | kWh/m <sup>2</sup> .a | -14,9                            | -10,8                  | -7,2                    |
| c2) | SEC average climates                                    | kWh/m <sup>2</sup> .a | -38,0                            | -32,9                  | -28,6                   |
| c3) | SEC cold climates                                       | kWh/m <sup>2</sup> .a | -73,7                            | -66,9                  | -61,2                   |
|     | Energy label                                            | -                     | Yes                              |                        |                         |
| d)  | Unit typology                                           | -                     | Residential - bidirectional      |                        |                         |
| e)  | Type of drive                                           | -                     | Variable speed drive             |                        |                         |
| f)  | Type of Heat Recovery System                            | -                     | Heat recovery                    |                        |                         |
| g)  | Thermal efficiency of heat recovery                     | %                     | 71                               |                        |                         |
| h)  | Maximum flow rate @ 100 Pa                              | m <sup>3</sup> /h     | 561                              |                        |                         |
| i)  | Electric power input (maximum flow rate)                | W                     | 343                              |                        |                         |
| j)  | Sound power level (L <sub>WA</sub> )                    | dBA                   | 58                               |                        |                         |
| k)  | Reference flow rate                                     | m <sup>3</sup> /h     | 393                              |                        |                         |
| l)  | Reference pressure difference                           | Pa                    | 50                               |                        |                         |
| m)  | Specific power input (SPI)                              | W/m <sup>3</sup> /h   | 0,344                            |                        |                         |
| n1) | Control factor                                          | -                     | 0,65                             | 0,85                   | 1,0                     |
| n2) | Control typology                                        | -                     | Local demand control             | Central demand control | Manual control (no DCV) |
| o1) | Maximum internal leakage rate                           | %                     | 0,8                              |                        |                         |
| o2) | Maximum external leakage rate                           | %                     | 0,5                              |                        |                         |
| p1) | Internal mixing rate                                    | %                     | N/A                              |                        |                         |
| p2) | External mixing rate                                    | %                     | N/A                              |                        |                         |
| q)  | Visual filter warning                                   | -                     | Visual filter warning on display |                        |                         |
| r)  | Instructions to install regulated grilles               | -                     | N/A                              |                        |                         |
| s)  | Internet address for pre/disassembly instructions       | -                     | www.aerauliqa.com                |                        |                         |
| t)  | Airflow sensitivity to pressure variations              | %                     | N/A                              |                        |                         |
| u)  | Indoor/outdoor air tightness                            | m <sup>3</sup> /h     | N/A                              |                        |                         |
| v1) | AEC - Annual electricity consumption - warm climates    | kWh                   | 1,8                              | 3,1                    | 4,3                     |
| v2) | AEC - Annual electricity consumption - average climates | kWh                   | 2,3                              | 3,6                    | 4,8                     |
| v3) | AEC - Annual electricity consumption - cold climates    | kWh                   | 7,6                              | 8,9                    | 10,1                    |
| w1) | AHS - Annual heating saved - warm climates              | kWh                   | 19,4                             | 18,6                   | 18,0                    |
| w2) | AHS - Annual heating saved - average climates           | kWh                   | 43,0                             | 41,2                   | 39,8                    |
| w3) | AHS - Annual heating saved - cold climates              | kWh                   | 84,1                             | 80,5                   | 77,8                    |
|     | Sound pressure @ 3m <sup>(1)</sup>                      | dB(A)                 | 34                               |                        |                         |
|     | Ambient temperature max                                 | °C                    | +40                              |                        |                         |
|     | Degree of protection IP                                 | -                     | X4                               |                        |                         |
|     | Marking                                                 | -                     | CE                               |                        |                         |



- 220-240V ~ 50/60Hz
- air performance measured according to ISO 5801 a 230V 50Hz, air density 1,2Kg/m<sup>3</sup>
- data measured in the TÜV Rheinland accredited internal laboratory at Aerauliqa according to the operating document IEC OD 2048 (level CTF1) for the IEC 60335-1 and IEC 60335-2-80 Standards
- thermal performances according to EN 13141-7
- (1) sound pressure level @ 3m in free field, breakout, speed 40%, for comparative purposes only.

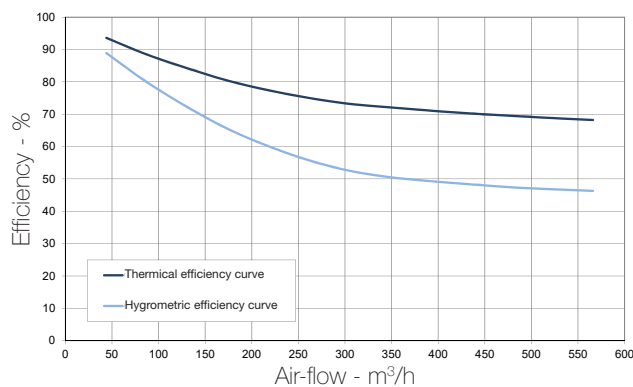
# QR590E

## Performance curve



| Curve   | Speed % | W max | m³/h max |
|---------|---------|-------|----------|
| A (min) | 21      | 11    | 108      |
| B       | 37      | 38    | 249      |
| C       | 54      | 117   | 396      |
| D       | 58      | 146   | 432      |
| E       | 67      | 234   | 516      |
| F       | 81      | 305   | 555      |
| G (max) | 100     | 343   | 595      |

Intake curve according to Reg. 1253/2014 (ErP).  
Product tested without filter F7.



Data of the enthalpic heat exchanger.  
Test conditions:  
Indoor air 25°C 50% RH;  
External air 5°C 70% RH.

## Sound level

| Speed 100% |  | Lw dB - SOUND POWER OCTAVE BAND |     |     |     |     |     |     |    | Lp dB(A) |
|------------|--|---------------------------------|-----|-----|-----|-----|-----|-----|----|----------|
|            |  | 63                              | 125 | 250 | 500 | 1 K | 2 K | 4 K | 8K | Tot @3m  |
| Intake     |  | 83                              | 65  | 70  | 73  | 62  | 58  | 53  | 47 | 84 51    |
| Supply     |  | 81                              | 65  | 65  | 66  | 57  | 51  | 42  | 33 | 81 45    |
| Extract    |  | 80                              | 63  | 66  | 68  | 60  | 54  | 45  | 34 | 78 47    |
| Exhaust    |  | 78                              | 65  | 70  | 71  | 62  | 59  | 53  | 45 | 80 50    |
| Breakout   |  | 81                              | 69  | 67  | 69  | 62  | 56  | 48  | 36 | 82 48    |
| Speed 80%  |  | Lw dB - SOUND POWER OCTAVE BAND |     |     |     |     |     |     |    | Lp dB(A) |
|            |  | 63                              | 125 | 250 | 500 | 1 K | 2 K | 4 K | 8K | Tot @3m  |
| Intake     |  | 73                              | 61  | 67  | 69  | 59  | 56  | 50  | 43 | 75 47    |
| Supply     |  | 72                              | 61  | 63  | 65  | 56  | 50  | 41  | 31 | 74 43    |
| Extract    |  | 73                              | 60  | 63  | 65  | 57  | 51  | 42  | 31 | 74 44    |
| Exhaust    |  | 73                              | 61  | 66  | 67  | 58  | 55  | 49  | 41 | 75 46    |
| Breakout   |  | 71                              | 64  | 62  | 67  | 59  | 53  | 45  | 33 | 74 45    |
| Speed 60%  |  | Lw dB - SOUND POWER OCTAVE BAND |     |     |     |     |     |     |    | Lp dB(A) |
|            |  | 63                              | 125 | 250 | 500 | 1 K | 2 K | 4 K | 8K | Tot @3m  |
| Intake     |  | 65                              | 61  | 68  | 67  | 58  | 56  | 49  | 41 | 72 46    |
| Supply     |  | 63                              | 59  | 63  | 64  | 55  | 49  | 40  | 29 | 69 42    |
| Extract    |  | 64                              | 59  | 63  | 63  | 56  | 51  | 41  | 30 | 69 42    |
| Exhaust    |  | 64                              | 60  | 66  | 67  | 57  | 54  | 48  | 41 | 71 45    |
| Breakout   |  | 59                              | 64  | 63  | 65  | 57  | 51  | 43  | 31 | 70 44    |
| Speed 40%  |  | Lw dB - SOUND POWER OCTAVE BAND |     |     |     |     |     |     |    | Lp dB(A) |
|            |  | 63                              | 125 | 250 | 500 | 1 K | 2 K | 4 K | 8K | Tot @3m  |
| Intake     |  | 55                              | 55  | 67  | 55  | 49  | 47  | 40  | 31 | 68 39    |
| Supply     |  | 53                              | 53  | 62  | 52  | 47  | 41  | 32  | 22 | 63 35    |
| Extract    |  | 58                              | 52  | 60  | 51  | 47  | 42  | 32  | 22 | 63 34    |
| Exhaust    |  | 55                              | 54  | 66  | 55  | 49  | 47  | 40  | 31 | 67 39    |
| Breakout   |  | 54                              | 53  | 59  | 52  | 48  | 43  | 33  | 23 | 62 34    |

Lp dB(A) @3m for comparative purposes only.